Ďate:

Thursday, 8/24/2006 11:05:31 AM

User: ≠

Kim Johnston

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 28309

Estimate Number

: 10366

P.O. Number

This Issue

First Issue

: NIA

: 8/24/2006 Prsht Rev.

: NC

: INIM

: 28308

: LANDING GEAR Type

S.O. No. : NA

Previous Run Written By

Checked & Approved By

Comment

: Est Rev: A 25.10.13

New Issue KJ/JLM

As per DSI9336 JLM Est Rev:B 06-06-08

Drawing Name

: FLOAT SKIDTUBE

Part Number

: D412742013

Drawing Number Project Number : N/A : N/A

Drawing Revision Material

: N/A :NIA

Due Date : 9/20/2006 Qty:

1 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-742-013 &DSI 9330 & DSI 9336 CHG001

2.0

28309A

FLOAT SKID ASSEMBLY



Comment: Sub-Component FLOAT SKID ASSEMBLY

D412-742-043 B 28309A_

3.0

D2571

Saddle, Fwd, Out



Total: 1.0000 Each(s)/Unit

1.0000 Each(s)



Comment: Qty.:

Pick:

Qty Part Number

Description Saddle Fwd Outside Batch

4.0

D2572

Saddle, Fwd, In





Pick:

1.0000 Each(s)/Unit

1.0000 Each(s)

Comment: Qty.:

Qty Part Number D2572

Description

Batch

5.0

D2573

Saddle Fwd Inside

27888_

Saddle, Aft, Out



Comment: Qty.:

1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

B27889_

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W/O:			WO	RK ORDER CHANGES					
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Thursday, 8/24/2006 11:05:31 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 28309 Job Number: Description: Seq. #: Machine Or Operation: 1 D2573 Saddle Aft Outside _-Saddle, Aft, in 6.0 D2574 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description Batch Saddle Aft Outside 1 D2574 D2747 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty: Pick: **Qty Part Number** Description 32763 / _ Saddle Spacer 4 D2747 Bolt D2876 8.0 2.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Description Qty Part Number Saddle Spacer 2 D2876 D2877 9.0 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description Saddle Spacer 2 D2877 D34031 10.0 16.0000 Each(s)/Unit Total: Comment: Qty.: 16.0000 Each(s) Pick: Description **Qty Part Number** Bushing 1328061. **⊿**6 D3403-1 11.0 D34033 Bushing Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Batch B26795-Qty Part Number Description D3403-3 Bushing_

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Thursday, 8/24/2006 11:05:31 AM Date: Kim Johnston User: **Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Part Number: D412742013 Job Number: 28309 Job Number: Seq. #: Description: **Machine Or Operation:** D3405041 12.0 Lug Assembly 1.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Pick: Description Batch Qty Part Number D3405-041 GHW Lug D3405043 13.0 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Comment: Qty.: Pick: Description **Qty Part Number** GHW Lug 1 D3405-043 14.0 AN4C6A Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: **Qty Part Number** Description 1100651-16 AN4C6A AN4C46A 15.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Bolt AN4C46A 16.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 AN4C52A AN6C12A 17.0 Comment: Qty.: Total: 8.0000 Each(s)/Unit 8.0000 Each(s) Pick: Description Batch Qty Part Number 8 AN6C12A Bolt

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Thursday, 8/24/2006 11:05:32 AM Date: Kim Johnston User: **Process Sheet Drawing Name: FLOAT SKIDTUBE** Customer: CU-DAR001 Dart Helicopters Services Job Number: 28309 Part Number: D412742013 Job Number: Description: Seq. #: **Machine Or Operation:** WASHER 18.0 AN960C416L Comment: Qty.: 32.0000 Each(s) 32.0000 Each(s)/Unit Total: Pick: Description Batch **Qty Part Number** 32 AN960C416L WASHER 19.0 AN960C616L Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Description Qty Part Number 8 AN960C616L Washer WASHER AN960C716L 20.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch
Washer M101519 - 9mce Description **Qty Part Number** 16 AN960C716L M 10 2029_7Mcp 21.0 MS210434 Comment: Qty.: 29.0000 Each(s)/Unit Total: 29.0000 Each(s) Pick: Qty Part Number Description 29 MS21043-4Nut MI 13 90 Batch NAS1515H4L Inventory 22.0 Comment: Qty.: 32.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: **Qty Part Number** Description 32 NAS1515H4L Washer

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Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:	`~
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Thursday, 8/24/2006 11:05:32 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 28309 Part Number: D412742013 Job Number: Seq. #: **Machine Or Operation:** Description: NAS1515H6L Inventory 23.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: **Qty Part Number** Description 8 NAS1515H6L Washer 24.0 NAS1515H7L Inventory 16.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Description Batch **Qty Part Number** 11/00727 -Washer -16 NAS1515H7L 25.0 D3407041 Tow Ring Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s) Pick: Description **Qty Part Number TOW RING** D3407-041 D34173 26.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description B2757/_ WASHER D3417-3 27.0 D34561 Comment: Qty.: Total: 1.0000 Each(s) 1.0000 Each(s)/Unit Pick: **Qty Part Number** Description WASHER D3456-1

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NOTE: Date & initial all entries				QA: N/0	C Closed:	Date:	<u> </u>

Date: Thursday, 8/24/2006 11:05:32 AM Kim Johnston User: **Process Sheet** Drawing Name: FLOAT SKIDTUBE Customer: CU-DAR001 Dart Helicopters Services Job Number: 28309 Part Number: D412742013 Job Number: Seq. #: Description: **Machine Or Operation:** Bolt AN4C7A 28.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Bolt Batch: INSPECT 100% KITS FOR COMPLETENESS QC4 29.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE # 30.0 **PACKAGING** Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 DC 31.0 Comment: DOCUMENT CONTROL Inspection Level 21 Job Completion

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Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date:	-
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